

- Evaporator is made by advanced laser welding processing technology, solid and durable;
- Speedy ice doffing process. No extra heat needed, by using hot freon gas itself produced it melts the ice to fall. The whole
  process only takes 120 seconds;
- Unique water circulating system. After ice is doffed, the un-frozen water collected in the low water tank will be recycled to
  make ice. It is energy sufficient design but increase the ice production;
- SUS304 or aluminum alloy evaporator plates complies to hygiene requirement;
- Ice forming time can be controlled to adjust the thickness of ice;
- Plates quantities can be modified to suit your various ice demand.

## Specification of Plate Ice Machine LIP-20

| ltem               |                         | Specification | Unit   |
|--------------------|-------------------------|---------------|--|
| Power supply       |                         | 380V/3P/50Hz  | Voltage/Phase/Frequency  |
| Refrigerant        |                         | R22/R404A     |  |
| Daily capacity     |                         | 2000kg/day    |  |
| Cooling mode       |                         | Water-cooled  |  |
| Standard condition | Ambient temperature     | 35            | $^{\circ}\! \mathbb{C}$  |
|                    | Water inlet temperature | 25            | $^{\circ}\!$ |
| Operating power    | Compressor              | 7.02          | kw   |
|                    | Cooling tower fan       | 0.12          | kw   |
|                    | Cooling tower pump      | 0.4           | kw   |
|                    | Ice crusher             | 0.55          | kw   |
|                    | Cooling water pump      | 0.55          | kw   |
|                    | Heated water pump       | 0.42          | kw   |

|                           | Average total                     | 8.9                 | kw                |
|---------------------------|-----------------------------------|---------------------|-------------------|
|                           | Total install power               | 11                  | kw                |
| Compressor                | Refrigeration capacity            | 15.63               | kw                |
|                           | Condensing temperature            | 38                  | ${\mathbb C}$     |
|                           | Evaporating temperature           | -20                 | ${}^{\mathbb{C}}$ |
|                           | COP.                              | 2.23                | kw/kw             |
|                           | Horse power                       | 12                  | HP                |
| Ice machine dimension     | Size                              | 2121×1300×1950      | (L×W×H) (mm)      |
|                           | Net weight                        | 1180                | kg                |
|                           | Pipe size                         | 1/2"                | inch              |
|                           | Water supply pressure requirement | 1~6                 | bar               |
| Cooling tower module size | Cooling tower size                | Ø860x1690           | (O.D.×H) (mm)     |
|                           | Feed pipe size                    | 1/2"                | inch              |
|                           | Cooling water pipe size           | 1-1/2"              | inch              |
|                           | Operating weight                  | 127                 | Kg                |
|                           | Compressor                        | Bitzer, Germany     |                   |
| Parts info                | Expansion valve                   | ALCO, United States |                   |
|                           | Stop valve                        | DANFOSS, Denmark    |                   |
|                           | Solenoid valve                    | DANFOSS, Denmark    |                   |
|                           | Filter                            | ALCO, United States |                   |
|                           | Button/indicator                  | Schneider, France   |                   |
|                           | Electrical                        | Schneider, France   |                   |
|                           | PLC                               | SIEMENS, Germany    |                   |